

## X400 V4 Specifications

Model	x400 v4
Build platform* (XxYxZ)	350 x 400 x 310 mm (15.4 x 15.7 x 12.2 in)
Print speed	10 - 200 mm/s
Travel speed	10 - 300 mm/s
Position accuracy (X/Y)	+/- 0,1 mm
Layer heigh (min.)	0,05 mm
Filament / Nozzle diameter (standard)	1,75 mm / 0,4 mm
Material	German RepRap Material Variety
	Depending on the application, as well as on size and geometry, a wide range of materials is available.
Extruder type	DD3 Dual
Extruder temperature (max.)	290° C / 554° F
Print bed technology	Heatable
File transfer	Stand-Alone Printing with Touch Display, USB, Ethernet
Software	Simplify3D Software
Power consumption (max.)	600 W
Operating voltage	115 - 230 V (adjustable via voltage switch)
Ambient temperature	15-26° C / 59 – 78.8°F
Dimensions approx. (WxDxH)	735 x 730 x 777 mm
Weight approx.	50 kg / 110.23 lbs
Standard	DIN 10218-2
Options	Base Cabinet
Nozzles available	0,25 / 0,3 / 0,35 / 0,5 / 0,6 / 0,8
Nozzle material	brass, hardened steel
Technology	FFF (Fused Filament Fabrication)

\* Depends on the configuration